

## INSTALLING JK HALF DOOR SLIDER WINDOWS

Step 1: Remove the vinyl window from the original upper door by cutting the vinyl just along the canvas with either a utility knife or scissors.



When window is removed, the upper will look like this.



Step 2: Remove the zipper pulls from the part of the zipper that's still attached to the upper. Cutting pliers can be used to force the zipper pull open wide enough to remove it from the zipper.



Step 3: Stick weatherstrip along the inner face of the window frame.

Weatherstrip should be positioned just inside the edge of the frame and should not stick out from the frame.



Weatherstrip should look like this when installation is complete.

(Note: the weatherstrip in this photo has adhesive on both sides; the final kits may have adhesive on only one side)



Step 4: Insert the window into the opening. Place the clamp ring over the inside of the window, and position the brackets so the holes in the brackets line up with the holes in the clamp ring. Ensure the window is centered so that the brackets will be able to screw into the clamp ring and into the plastic frame of the upper.



Brackets should be positioned so the holes in the bracket line up with holes in the clamp ring. The outside edge of the bracket should be touching or close to the inside of the plastic upper frame.



Step 5: Screw bracket into window frame. The screws will go through the bracket and through the holes in the clamp ring and will self-drill into the v-groove on the outside of the window frame. A nut driver (shown) is the best tool for this because there's no risk of a screwdriver slipping out of the slot and damaging the window.



Step 6: Drill holes in the frame of the upper for the screws which will secure the bracket to the upper. Since the screw heads of the screws installed in the previous step may interfere with drilling, they can be removed one at a time while each hole is drilled and reinstalled before moving on to drill the next hole.



Step 7: Drive screws into the holes drilled in the previous step. Because of the position of the screws, a 1/4" open end or box end wrench may be easier to use for this step than the nut driver.



Step 8: (No photo) Once these screws are in place, drive screws into the remaining holes in the clamp ring to fully secure the window in place.



## INSTALLATION COMPLETE!



Note: silver screws used for illustration purposes – screws in the production kit will be black